Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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C3-C-9

Job Sheet 203124

Part No: C3-C-9 **Job Qty:** ~~20~~ pcs 22 pcs JR

Part Name: Bumper

Part Weight: 0 lbs **Status:** New **Priority:** Medium

Job Created: 11/11/19 **Job Tracking No:**

Due Date: 12/13/19 **Created By:** Jennifer Renwick

Type: Stock **Description:**

Note: DWG C3-C Rev K IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD/IPP Rev.E 19.11.08 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
100	**NV5000 - 1**	20 pcs		12/13/19	1.00	20.00	NV5000 - 1	
							NV5000 - 2	JR 19/11/26 J.C.D.
110	**QC 2**	20 pcs		12/13/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	JR 19/11/26
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	J.C.D. 19-11-27
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	

DART AEROSPACE

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Container No: S235116

Part: C3-C-9
Job No: 203124
Serial No/Batch: S235116
Revision: K
Inspector:
Exp Date:
Instructions:

Date: 11/27/19

					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
120	**QC 8**	20 pcs	12/13/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	DAS 23 9-89
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
130	**Packaging 3-1 - Stock - B4B**	20 pcs	12/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 21 9-89
140	**QC 21 - SA**	20 pcs	12/13/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	

UHS 19/11/30

DEC 8 2 2019

Part Op Descriptions: **100** - 1-Machine as per folio FC778 FOLIO REV: AA DWG REV: K 2-Deburr
110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
130 - .Identify as per dwg & Stock Location:_____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8702K624	UHMW Polyethylene Bar, Black, 2" Wide, 2" Thick	4.3000 ft (.215 ea)	100-NV5000 - 1	S233533

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	8702K624	4	6	0

Part Specifications

Specifications could not be found.

Plex 11/11/19 9:06 AM Dart.Renwick.Jennifer

DART AEROSPACE LTD	Work Order:	203124
Description: Bumper	Part Number:	C3-C-9
Inspection Dwg: C3-C Rev: K		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.38	±.010	2.385	✓		Vern 11-08	
1.000	±.005	1.000	✓		"	
.875	±.001	.875	✓		"	
1.56	±.005	1.560	✓		"	
Ø.406	±.005	Ø.405	✓		"	
.1862/.1872	—	.1865	✓		"	
1.47	±.010	1.466	✓		"	
1.00	±.010	1.000	✓		"	
Ø.672	±.005	.672	✓		"	
83.7°	±1°	83.7°	✓		C-square	
35°	±1°	35°	✓		"	
.26	±.010	.255	✓		Vern 11-08	
.50	±.010	.500	✓		"	

Measured by:	J.C.V.	Checked by:	DAS 23	QC Inspector:	
Date:	19/11/26	Date:	19/11/~~89~~ 30	Date:	

Engineering Approval: (If necessary)		Date:	

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	